



# Wastewater Disinfection

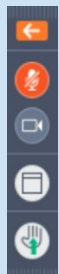
Online Webinar – December 5, 2023



# Logistics

## Using the control panel

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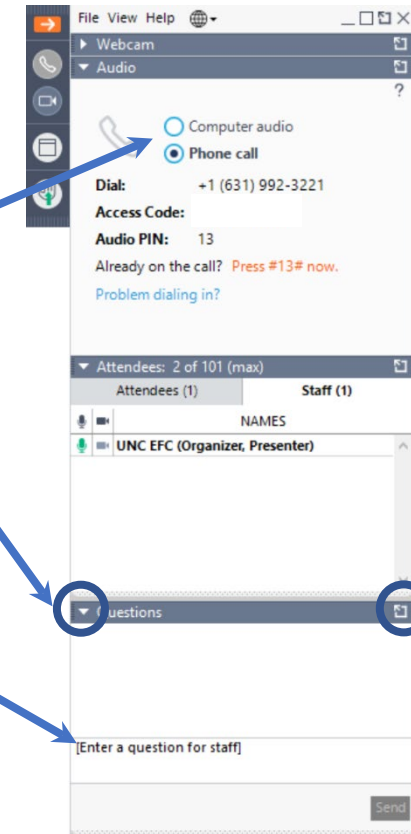
Toggle between full screen/window screen view


**Audio:** please choose between computer audio or phone call

If you do not hear audio right now, please check your speaker volume or enter #[your Audio PIN]# if using phone

Click  to open in Control Panel

Submit **questions** in the Questions box at any time, and press [Send]



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- You must attend the entire session
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- You must participate in polls
- Certificates will be sent via email within 30 days

If you have questions or need assistance, please contact [smallsystems@syr.edu](mailto:smallsystems@syr.edu).

# About Us

**The Environmental Finance Center Network (EFCN)** is a university- and non-profit-based organization creating innovative solutions to the difficult how-to-pay issues of environmental protection and environmental infrastructure.

The EFCN works collectively and as individual centers to address these issues across the entire U.S, including the 5 territories and the Navajo Nation. The EFCN aims to assist public and private sectors through training, direct professional assistance, production of durable resources, and innovative policy ideas.



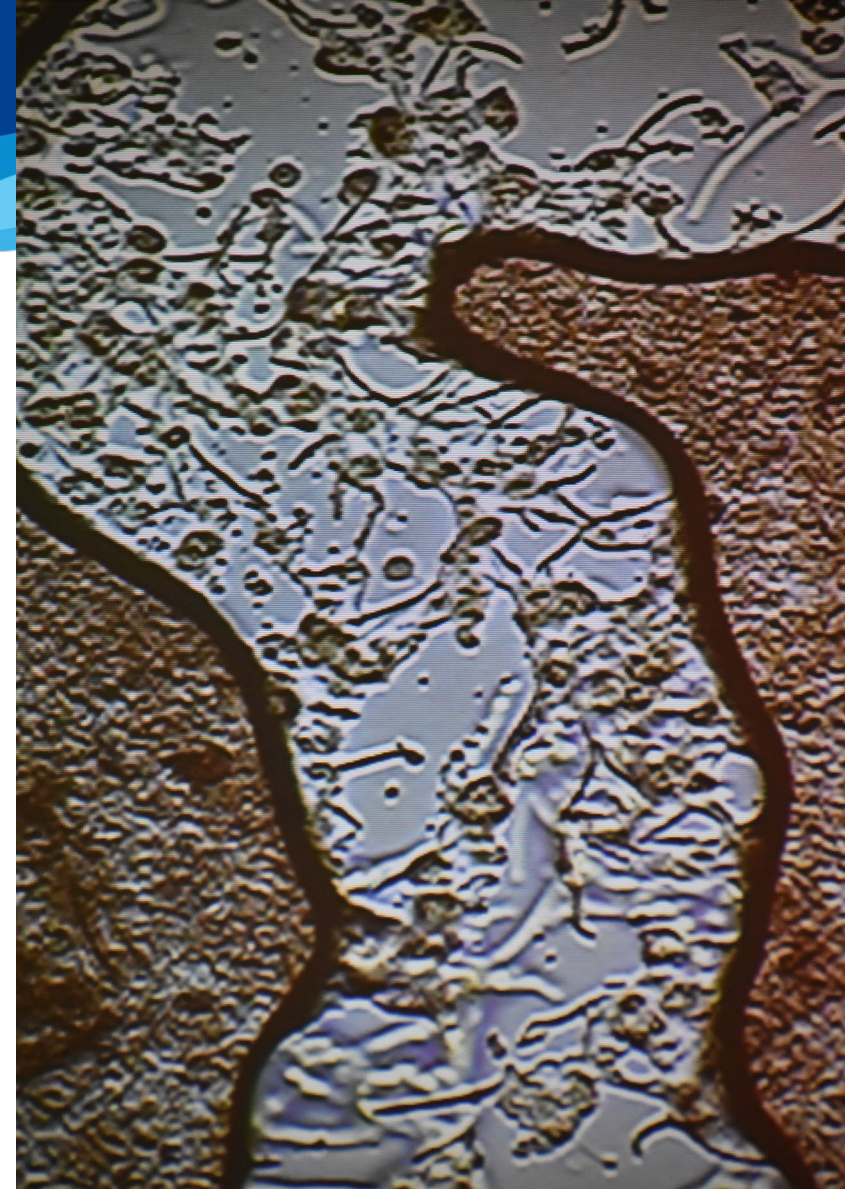
# Overview

- Disinfection overview
- Chemicals used for disinfection
- UV disinfection
- Factors affecting disinfection
- Dechlorination
- Chlorination and dechlorination systems
- Safety

# Disinfection of Wastewater

## What is it?

Disinfection means using a chemical or physical process to inactivate harmful microscopic organisms so they can no longer carry out their cellular processes.



# Why Disinfect?

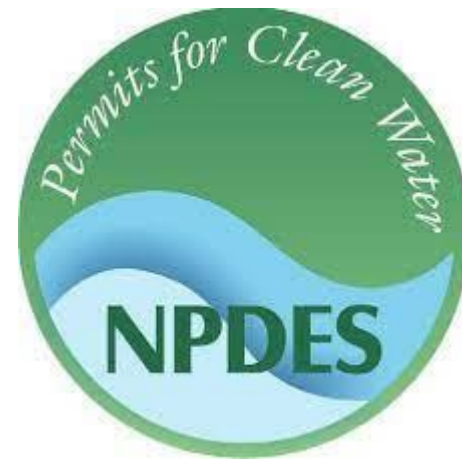
Microscopic organisms can pose a threat to the environment and other humans that may consume that water.

**TABLE 1 INFECTIOUS AGENTS POTENTIALLY PRESENT IN UNTREATED DOMESTIC WASTEWATER**

Organism	Disease Caused
<b>Bacteria</b>	
<i>Escherichia coli</i>	Gastroenteritis
<i>Leptospira</i> (spp.)	Leptospirosis
<i>Salmonella typhi</i>	Typhoid fever
<i>Salmonella</i> (=2100 serotypes)	Salmonellosis
<i>Shigella</i> (4 spp.)	Shigellosis (bacillary dysentery)
<i>Vibrio cholerae</i>	Cholera
<b>Protozoa</b>	
<i>Balantidium coli</i>	Balantidiasis
<i>Cryptosporidium parvum</i>	Cryptosporidiosis
<i>Entamoeba histolytica</i>	Amebiasis (amoebic dysentery)
<i>Giardia lamblia</i>	Giardiasis
<b>Helminths</b>	
<i>Ascaris lumbricoides</i>	Ascariasis
<i>Taenia solium</i>	Taeniasis
<i>Trichuris trichiura</i>	Trichuriasis
<b>Viruses</b>	
Enteroviruses (72 types) e.g., polio echo and coxsackie viruses	Gastroenteritis, heart anomalies, meningitis
Hepatitis A virus	Infectious hepatitis
Norwalk agent	Gastroenteritis
Rotavirus	Gastroenteritis

# Requirement of Clean Water Act of 1972

Permits issued by EPA or the State for systems that discharge into surface waters

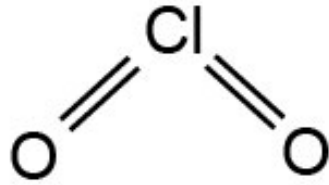




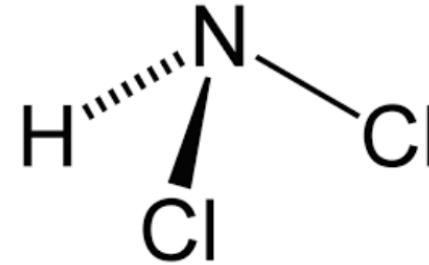
# Chemicals Used For Disinfection



Chlorine



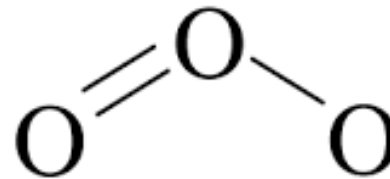
Chlorine Dioxide



Chloramines



Bromine



Ozone

# 3 Types of Chlorine

## Chlorine Gas ( $\text{Cl}_2$ ) – 100% chlorine

- Can be compressed into a liquid form
- Most hazardous form of chlorine

## Sodium Hypochlorite – $\text{NaOCl}$ (liquid)

- 10–12.5% chlorine; mixed by manufacturer
- Household bleach is 4.75-8.25%
- Shelf life of 1-3 months (dependent on storage conditions)

## Calcium Hypochlorite – $\text{CaOCl}$ (solid, HTH)

- Up to 67% chlorine
- 1%-3% solution mixed by operator
- Shelf life of 1 year
- More safety issues than  $\text{NaOCl}$

$$1\% = 10,000 \text{ mg/L } \text{Cl}_2$$

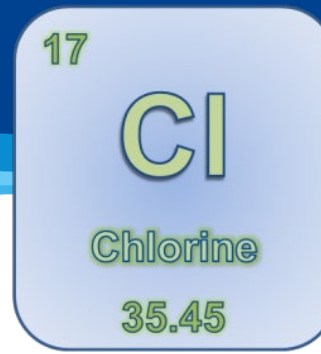


# Sodium Hypochlorite generated on-site



Creates weaker strength NaOCl than  
what is purchased (0.4 - 0.8 ppm)





# Why use Chlorine?

- High **germicidal** power – inactivates a high proportion of microorganisms at low dosages
- Highly **soluble** in water
- Costs **less** than most other methods
- Typically readily **available**
- Remaining **residual** can be measured to evaluate effectiveness

## Disadvantages

Toxic to aquatic life

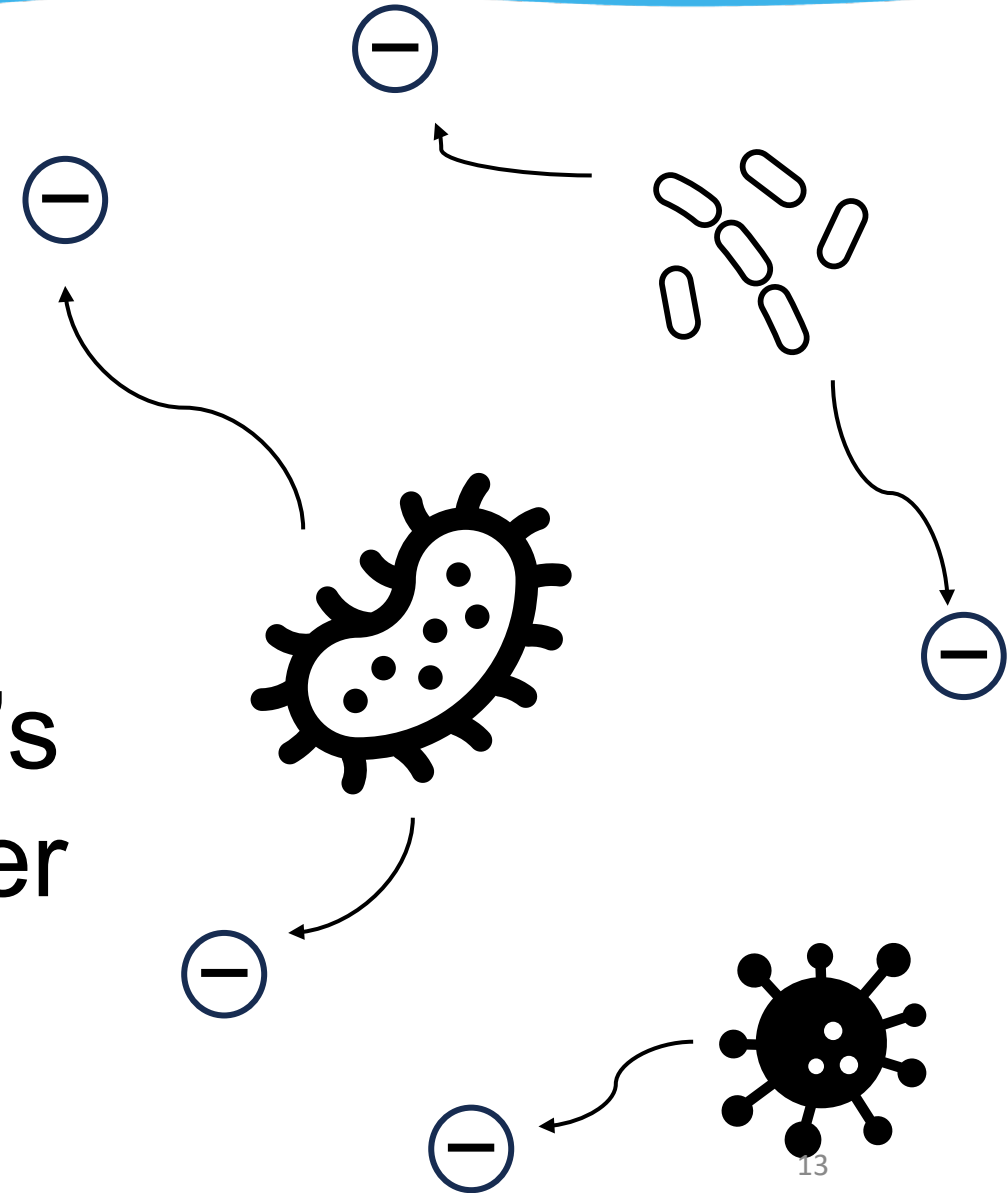
Requires dechlorination

Reacts to form disinfection byproducts (TTHM, HAA5) that are toxic

Significant amount may be required if BOD is high

# Chemical Disinfection Process

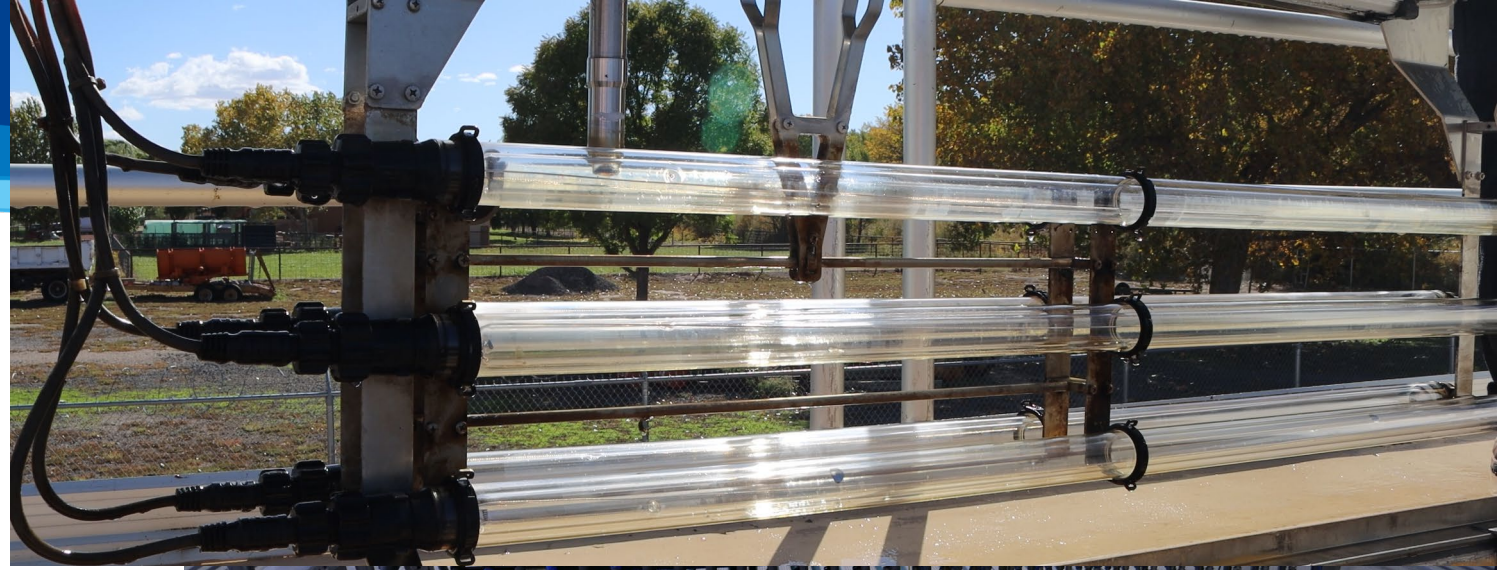
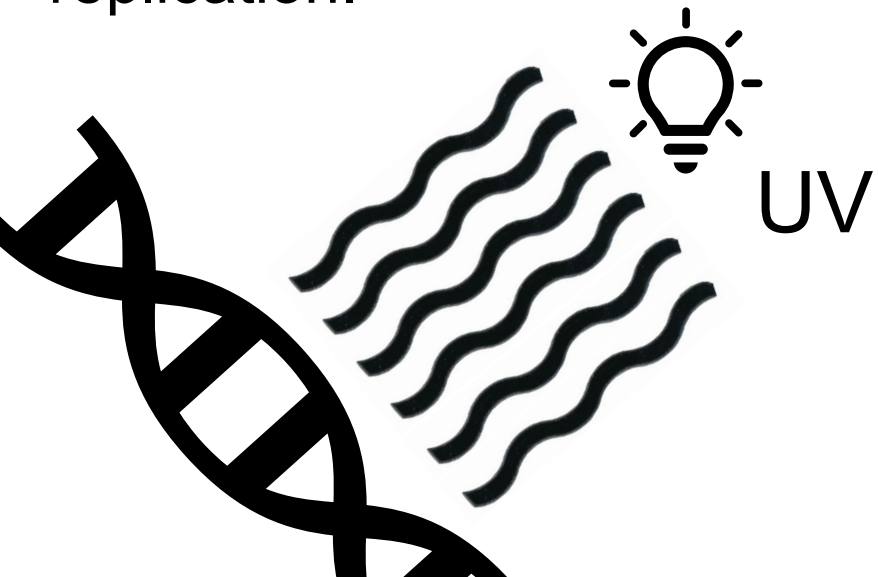
Oxidation – the oxidant steals electrons from the virus or cell's enzymes so the it can no longer perform metabolic functions



# Physical Disinfection

## Ultraviolet (UV) Light

Ultraviolet (UV) lightbulbs emit a specific wavelength (254 nm) of light that damages DNA to prevent replication.



# Ultraviolet (UV) Light Disinfection

## Advantages of UV Disinfection

No need to handle chemicals

No residual

User friendly for operator

Low contact time needed

Low space requirement

## Disadvantages of UV Disinfection

Tubes can foul

High interference from turbidity

Higher cost than chlorine

Organisms can sometimes repair the damage from UV radiation

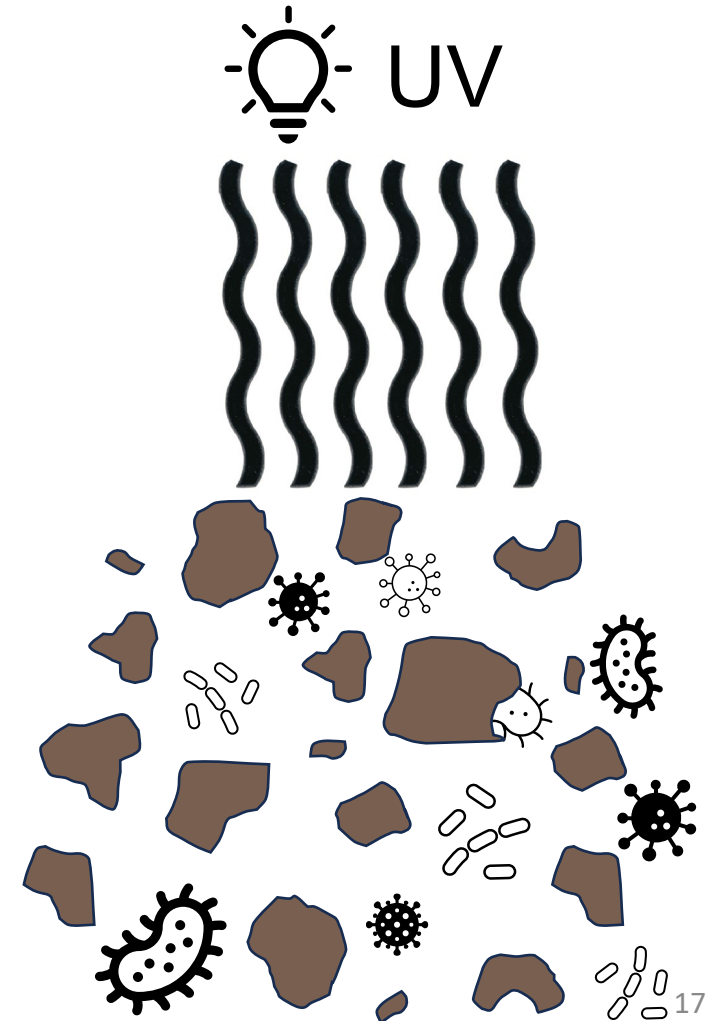
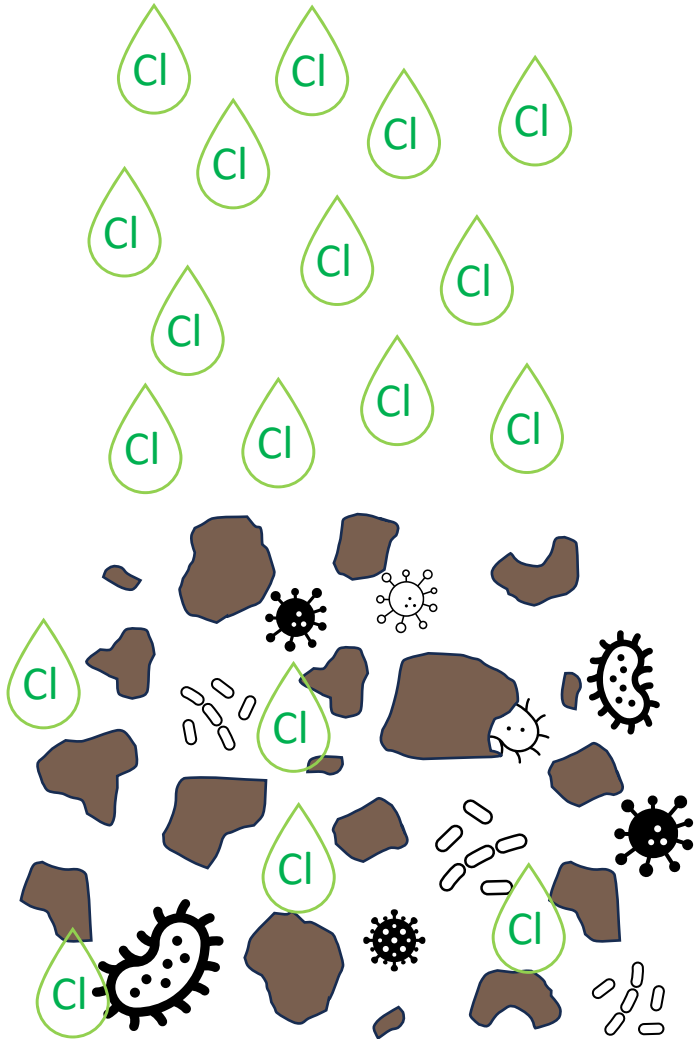
# Poll: What form of disinfection do you use?

- A) Sodium Hypochlorite (liquid) purchased or self-generated
- B) Calcium Hypochlorite (solid)
- C) Chlorine Gas
- D) UV Disinfection
- E) Other disinfection method or N/A



# Factors that affect disinfection

Suspended Solids (TSS) and Biological Oxygen Demand (BOD)



# Factors that affect disinfection

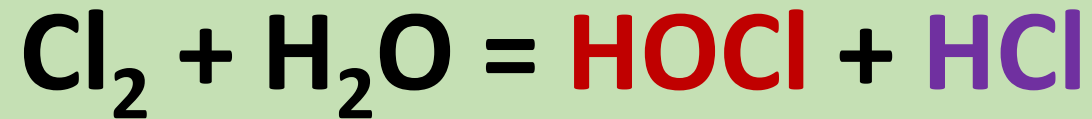
Disinfection must take place after primary treatment



# Factors that affect disinfection

## pH

Two reactions when chlorine meets water



$\text{Cl}_2$  = Chlorine

$\text{H}_2\text{O}$  = Water

$\text{HOCl}$  = Hypochlorous Acid

$\text{HCl}$  = Hydrochloric Acid

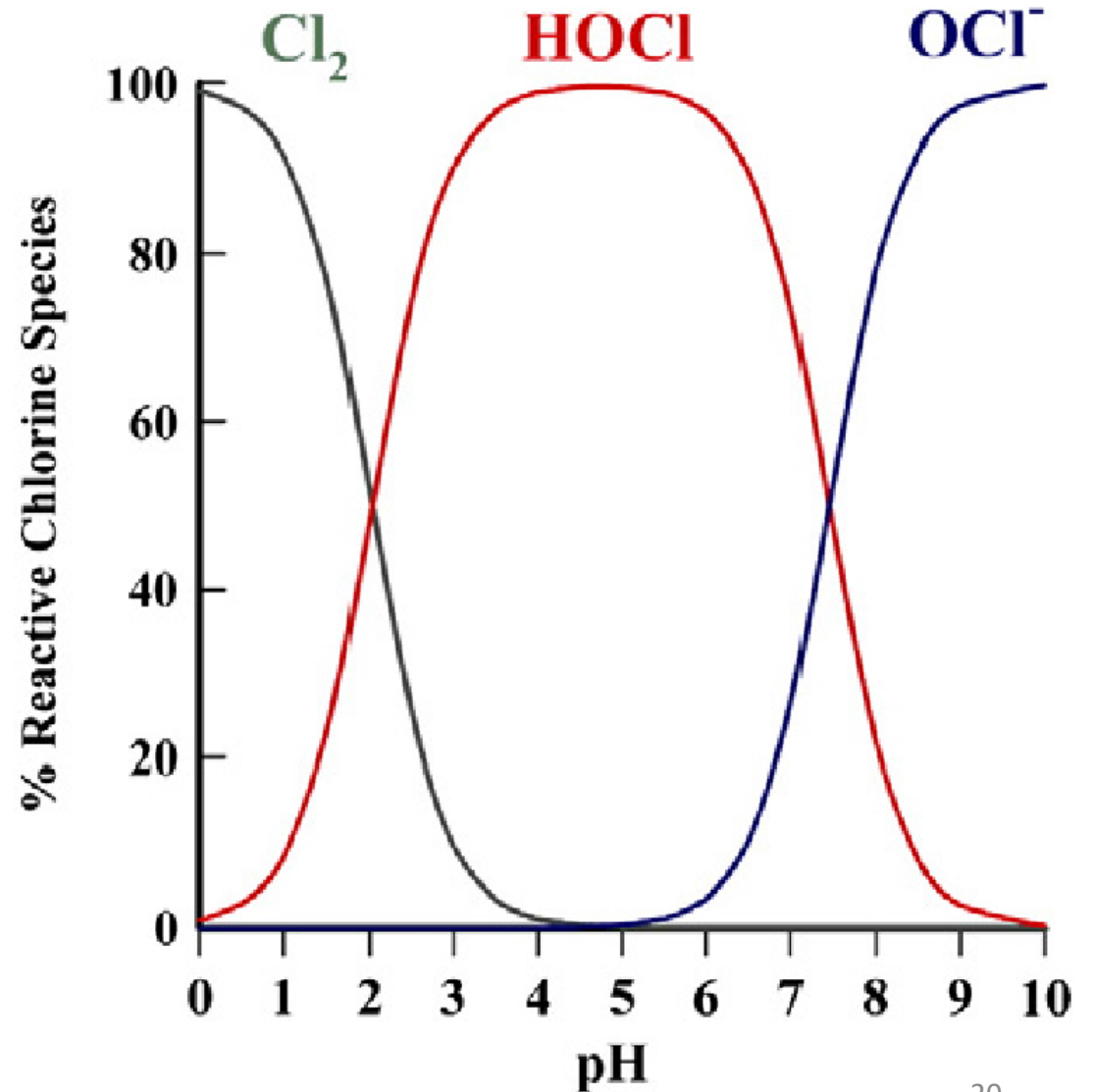
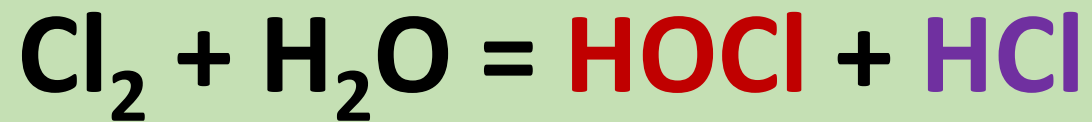
$\text{H}^+$  = hydrogen ion

$\text{OCl}^-$  = hypochlorite ion

***HOCl is more effective as a disinfectant than OCl<sup>-</sup> (100-300 times greater)***

# Factors that affect disinfection

## pH



# Quiz

## 1) Which situation has the most effective disinfection?

- A) Low TSS, low pH, more HOCl (hypochlorous acid) than OCl<sup>-</sup> (hypochlorite ion)
- B) High TSS, low pH, more HOCl (hypochlorous acid) than OCl<sup>-</sup> (hypochlorite ion)
- C) Low TSS, high pH, more OCl<sup>-</sup> (hypochlorite ion) than HOCl (hypochlorous acid)
- D) High TSS, high pH, more OCl<sup>-</sup> (hypochlorite ion) than HOCl (hypochlorous acid)

# Factors that affect disinfection

If **Nitrogen** compounds are present in the water, then HOCl will combine with them to form **Chloramines**

Nitrogen compounds may include:

- Inorganic ammonia ( $\text{NH}_3$ )
- Organic proteins and amino acids

Chloramines are *Combined Residual Chlorine*

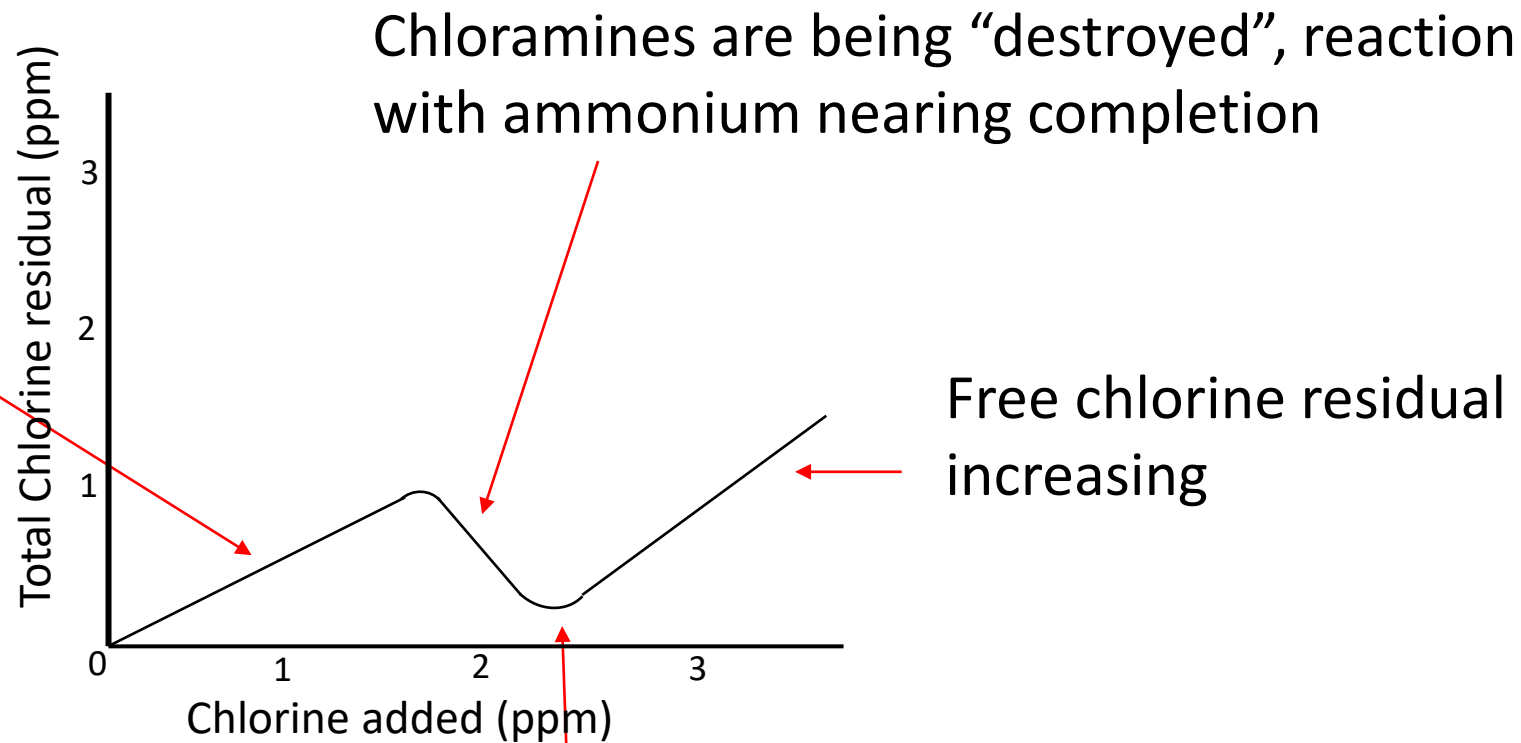
**Combined chlorine is available for disinfection**

**Less effective as a disinfectant**

**Doesn't degrade in the system as quickly**

# Breakpoint Chlorination

Chloramines are being formed (combined chlorine residual)



Chloramines are being “destroyed”, reaction with ammonium nearing completion

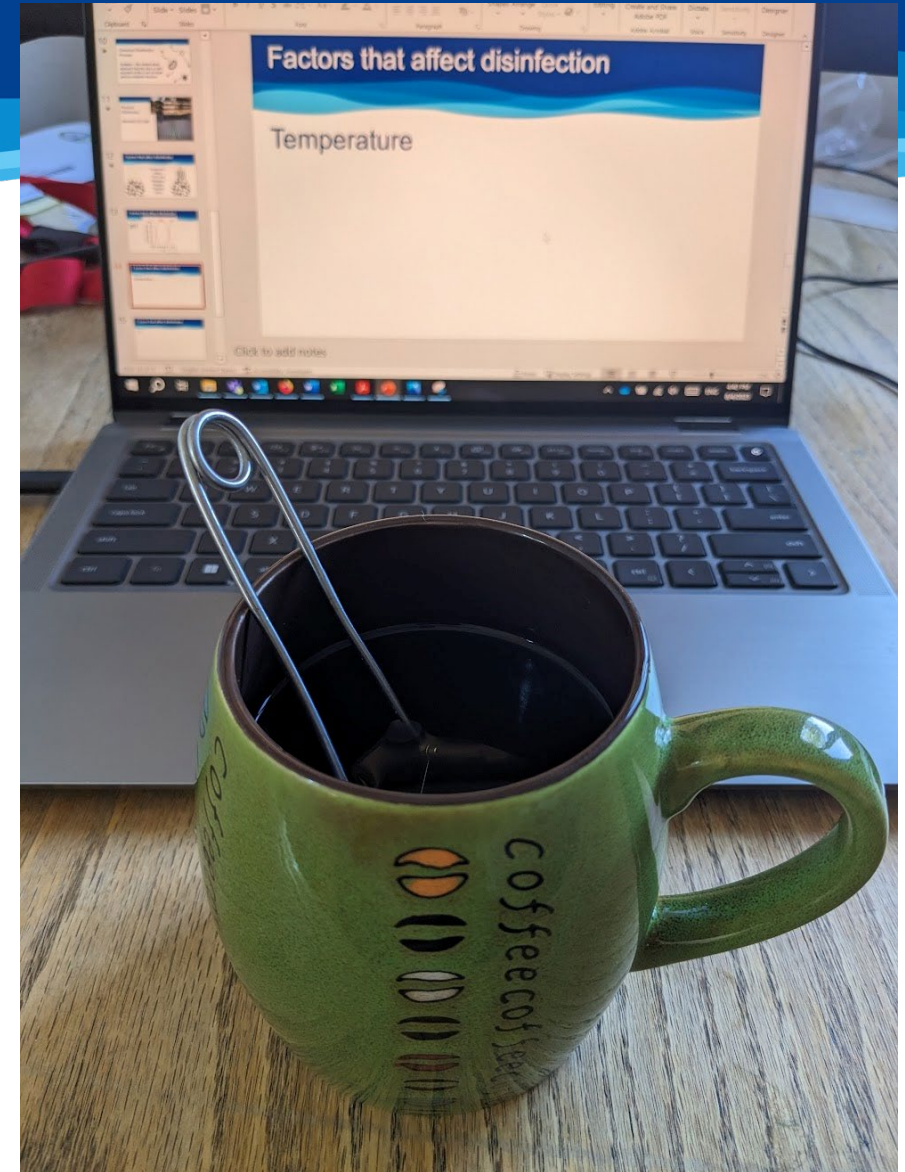
Free chlorine residual increasing

Breakpoint – all the ammonium has been used up in the reaction

# Factors that affect disinfection

## Temperature

The higher the temperature the quicker the chlorine reacts to organisms and particles in the water.





# Factors that affect disinfection

**CT = Concentration x Time**

Chlorine takes time to interact with and inactivate organisms. CT must be met to ensure effective inactivation.

- The higher the concentration the less time needed.
- The more time available the lower the required concentration.



# Quiz

2) Which factor does not affect disinfection?

- A) Amount of stuff in the water
- B) Quantity of  $H^+$  ions in water
- C) Chlorine dosage
- D) Operator certification level

Is your water ready to be discharged into the environment?

Not if  
you used  
chlorine



## Dechlorination -

The process of removing chlorine residual from water before it is returned to the environment

### Why dechlorinate?

- Chlorine residual is toxic to aquatic life
- Chlorine combines with organic matter to create chlorinated compounds that are carcinogens and toxic to aquatic life and human consumption

# Dechlorination Process

## Addition of chemicals:

- Sulfur dioxide ( $\text{SO}_2$ )
- Sodium sulfite ( $\text{Na}_2\text{SO}_3$ )
- Sodium metabisulfite ( $\text{Na}_2\text{S}_2\text{O}_5$ )
- Sodium bisulfite ( $\text{NaHSO}_3$ )
- Sodium thiosulfate ( $\text{Na}_2\text{S}_2\text{O}_3$ )
- Calcium thiosulfate ( $\text{CaS}_2\text{O}_3$ )
- Others...

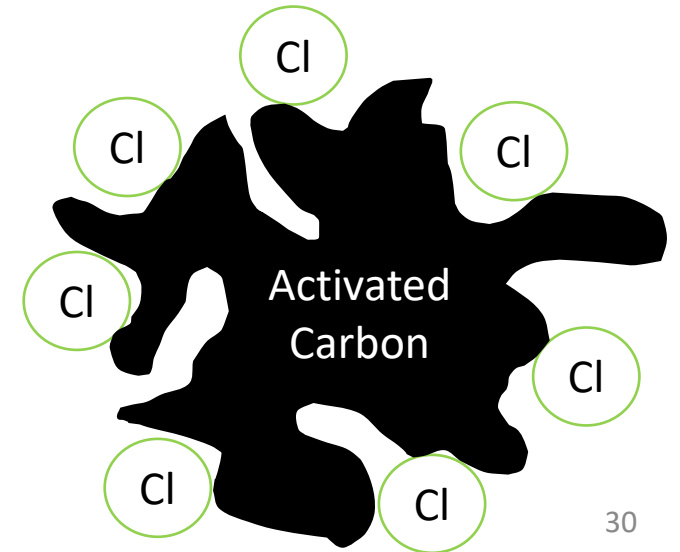
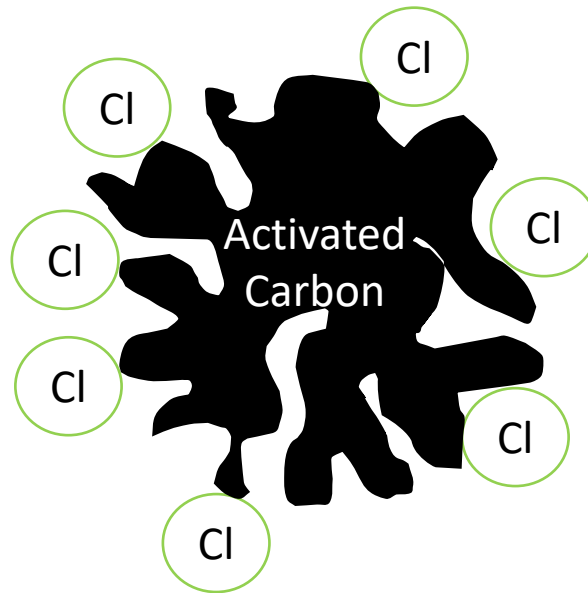
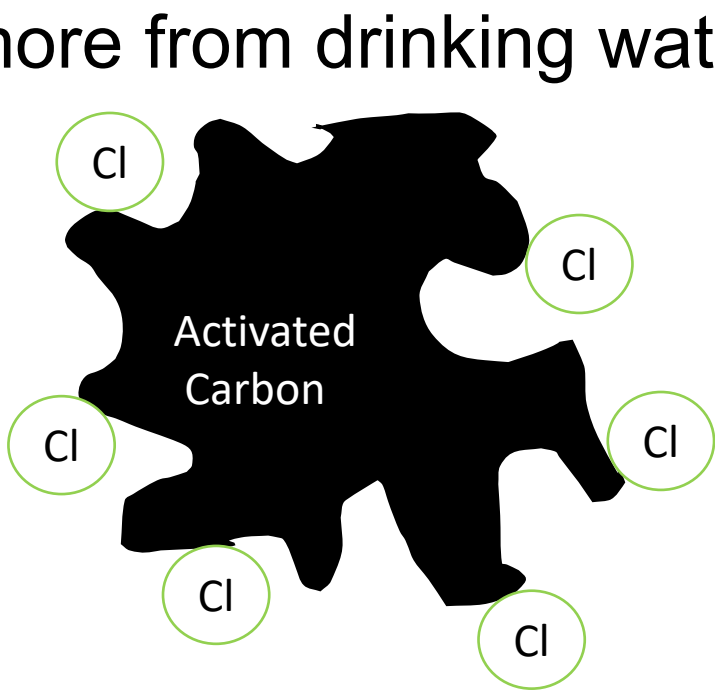
## Sulfonation



# Dechlorination Process

## Carbon Adsorption

Same activated carbon filter used to remove taste and odor, organic compounds, and more from drinking water.



Higher cost than sulfonation due to needing to replace Powered Activated Carbon (PAC) or Granular Activated Carbon (GAC)

# Poll

What do you use for dechlorination?

- A) Sulfur Dioxide
- B) Sodium Sulfite, Metasulfite, Bisulfite, or Thiosulfite
- C) Calcium Thiosulfate or similar
- D) Carbon adsorption
- E) We don't dechlorinate or N/A

# Quiz

3) Why dechlorinate prior to discharge?

- A) Undesirable smell of chlorine
- B) Requirement of discharge permit
- C) Chlorine is harmful to environment
- D) B and C



# Quiz

4) Which of these will not work for dechlorination?

- A) Sodium Thiosulfate
- B) Caustic soda (sodium hydroxide)
- C) Sulfur Dioxide
- D) Powder Activated Carbon (PAC)

# Safety



Univar  
3075 Highland Pkwy STE 200  
Downers Grove, IL 60515  
425-889-3400

## SAFETY DATA SHEET

### 1. Identification

Product identifier: SODIUM HYPOCHLORITE 10-16%

#### Other means of identification

Synonyms: Liquichlor, Bleach

CAS NUMBERS: 7681-52-9

SDS number: 000100001054

#### Recommended use and restriction on use

Recommended use: Reserved for industrial and professional use.

Restrictions on use: Not known.

Emergency telephone number: For emergency assistance Involving chemicals

call CHEMTREC day or night at: 1-800-424-9300. CHEMTREC INTERNATIONAL Tel# 703-527-3887

### 2. Hazard(s) identification

#### Hazard classification

##### Physical hazards

Corrosive to metals Category 1

##### Health hazards

Acute toxicity (Oral) Category 4

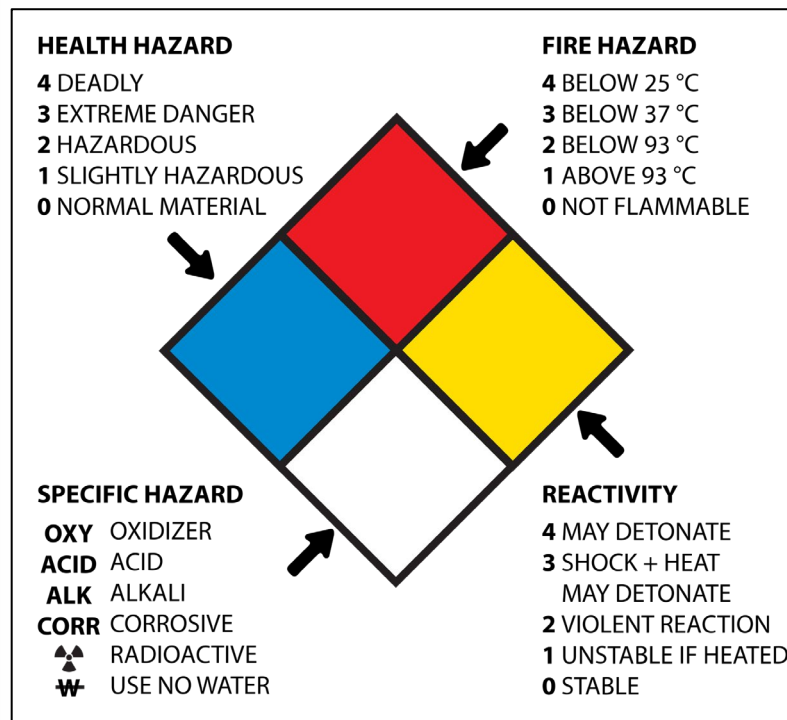
Skin corrosion/irritation Category 1

Serious eye damage/eye irritation Category 1

Environmental hazards/Acute hazards to the aquatic environment Category 1

#### Label elements

Hazard symbol



## Hazard Communication Standard Pictogram

The Hazard Communication Standard (HCS) requires pictograms on labels to alert users of the chemical hazards to which they may be exposed. Each pictogram consists of a symbol on a white background framed within a red border and represents a distinct hazard(s). The pictogram on the label is determined by the chemical hazard classification.

### HCS Pictograms and Hazards

Health Hazard	Flame	Exclamation Mark
 <ul style="list-style-type: none"> <li>• Carcinogen</li> <li>• Mutagenicity</li> <li>• Reproductive Toxicity</li> <li>• Respiratory Sensitizer</li> <li>• Target Organ Toxicity</li> <li>• Aspiration Toxicity</li> </ul>	 <ul style="list-style-type: none"> <li>• Flammables</li> <li>• Pyrophorics</li> <li>• Self-Heating</li> <li>• Emits Flammable Gas</li> <li>• Self-Reactives</li> <li>• Organic Peroxides</li> </ul>	 <ul style="list-style-type: none"> <li>• Irritant (skin and eye)</li> <li>• Skin Sensitizer</li> <li>• Acute Toxicity (harmful)</li> <li>• Narcotic Effects</li> <li>• Respiratory Tract Irritant</li> <li>• Hazardous to Ozone Layer (Non-Mandatory)</li> </ul>
 <ul style="list-style-type: none"> <li>• Gases Under Pressure</li> </ul>	 <ul style="list-style-type: none"> <li>• Skin Corrosion/ Burns</li> <li>• Eye Damage</li> <li>• Corrosive to Metals</li> </ul>	 <ul style="list-style-type: none"> <li>• Explosives</li> <li>• Self-Reactives</li> <li>• Organic Peroxides</li> </ul>
 <ul style="list-style-type: none"> <li>• Oxidizers</li> </ul>	 <ul style="list-style-type: none"> <li>• Aquatic Toxicity</li> </ul>	 <ul style="list-style-type: none"> <li>• Acute Toxicity (fatal or toxic)</li> </ul>

For more information:



U.S. Department of Labor

www.osha.gov (800) 321-OSHA (6742)

# Gas Chlorine

- Greenish-yellow gas
- 2.5 times heavier than air
- Turns into hydrochloric acid when it comes into contact with moisture
- Decreases the pH of the water it is added to
- Does not support combustion
- Comes in cylinders of 100 or 150 pounds; 1 ton; or rail cars from 16 to 90 tons
- Filled as liquid 85% full; turns to gas at room temperature

100%



# Gas Chlorine

- 0.2 ppm – NOTICABLE ODOR
- 15 ppm – IRRITATION AFTER A MINUTES
- 30 ppm – IMMEDIATE COUGHING
- 40 ppm – DANGEROUS AFTER A FEW MINUTES
- 1000 ppm – LETHAL IN MINUTES
- Between 2001 and 2011, 14 Americans died from on-the-job chlorine exposure.

<https://www.msdsonline.com/2015/02/27/fatal-accident-in-ca-even-small-quantities-of-chlorine-pose-danger/>



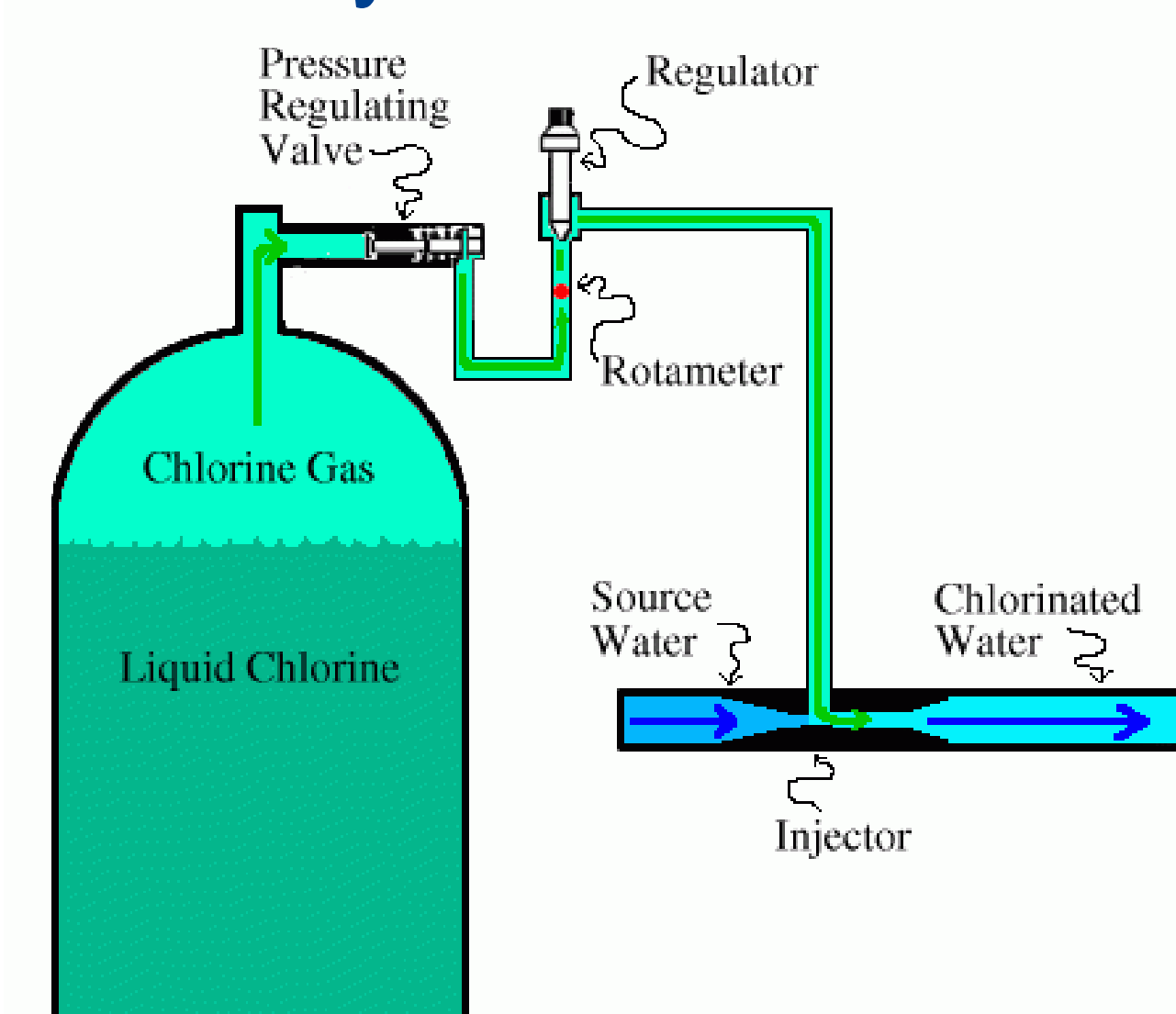
# Gas Chlorine

## CHLORINE EXPOSURE SYMTOMS:

- Blurred vision and watery eyes
- Burning sensation in the nose, throat, and eyes
- Coughing
- Chest tightness
- Difficulty breathing or shortness of breath. Fluid in the lungs (pulmonary edema) that may be delayed for a few hours
- Nausea and vomiting



# Gas Chlorination System



# Gas Chlorination System



# Chlorine Cylinder Scale







CHLORINE EJECTOR

# Gas Chlorination System

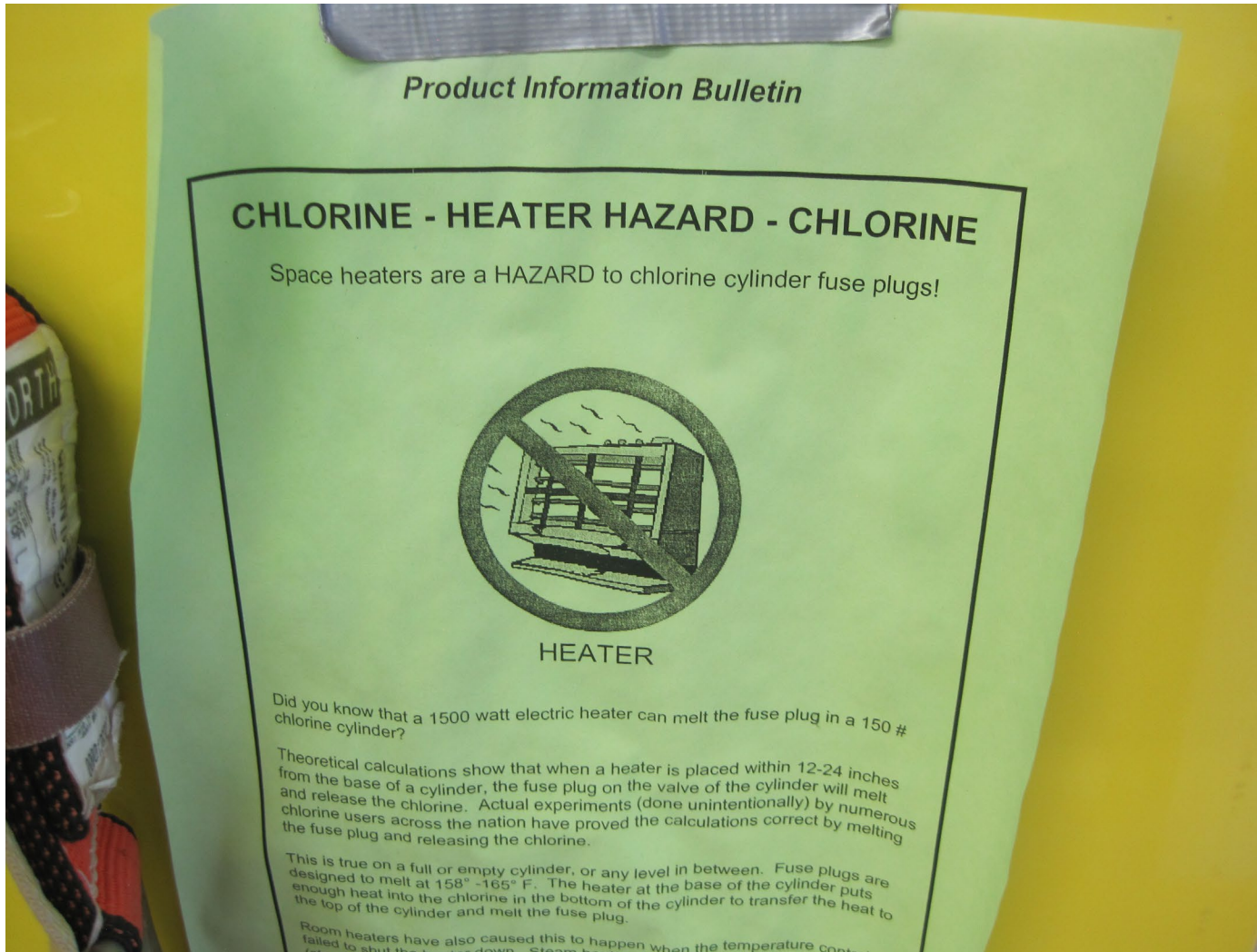


# Gas Chlorine Cylinder Fusible Plug

- Fusible plug melts or softens around 157° F and releases the gas to prevent build up of excessive pressures and possibility of catastrophic rupture due to fire or high temperatures
- 100 lb and 150 lb cylinders have one plug, ton cylinders have 6 plugs

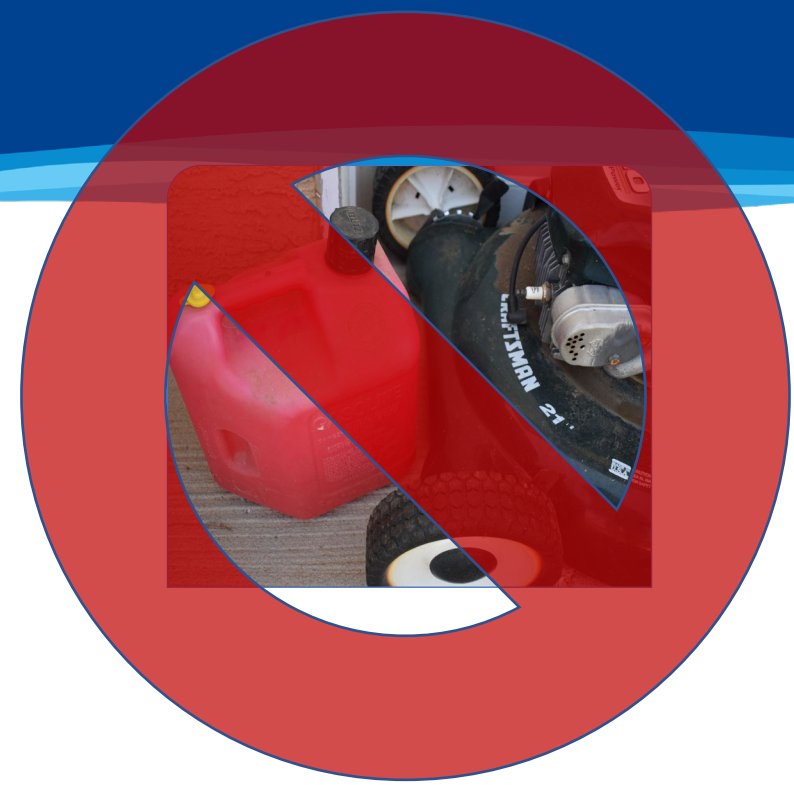


# Fusible Plugs & Space Heaters





# Gas Chlorine Storage



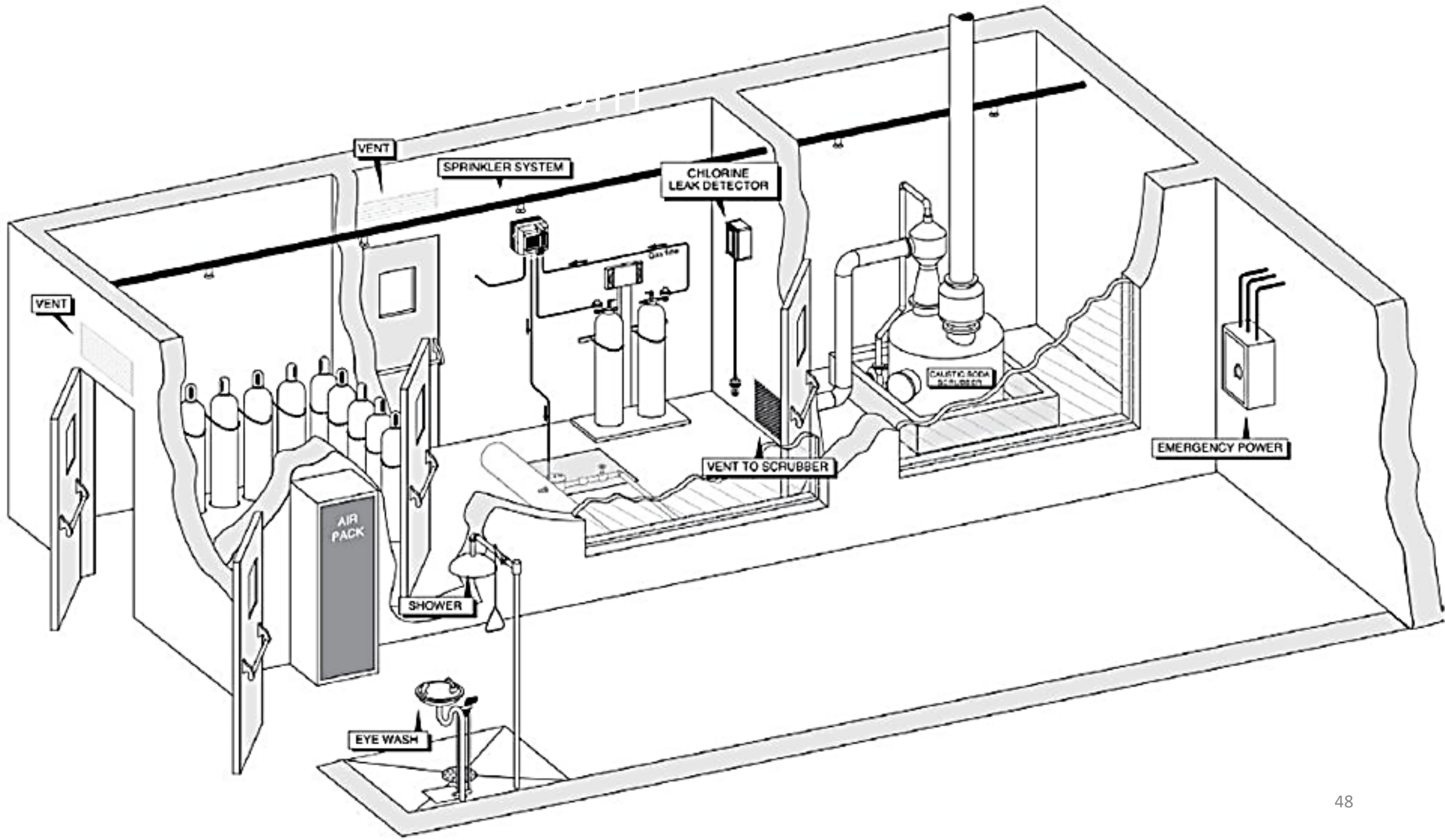
# Chlorine Gas Room Ventilation

- Light switch and vent switch outside chlorine room
- Fresh air from the ceiling or high up discharged air within 12 inches of the floor
- If chlorine leak occurs, must be able to direct the chlorine containing air to a treatment system



# Chlorine Vapor Scrubber







# Chlorine Gas Safety

- Must have SCBAs located near the door outside the chlorination room
- Treatment system for chlorine containing air
- Alarm system
- Standby source of power required for chlorine ventilation, detection system, alarm, and air treatment system



# Chlorine Gas Safety

- Check for leaks with ammonia solution
  - 28% to 30% ammonia solution in a spray bottle
- If a leak is detected immediately put on breathing equipment and turn off chlorine valve
- Find leak and repair
- When taking a gas chlorinator out of service the operator should shut the chlorine supply off at the tank and then evacuate the lines before turning off the water.



# Chlorine Gas Safety

- Limit exposure – only authorized personnel
- Post clear, visible warning signs



# Quiz

5) You have a major chlorine release while you're in the room. What is your first action?

A) Crawl to the door and exit

B) Keep your head high and go to the exit

C) Turn off the valve with the wrench

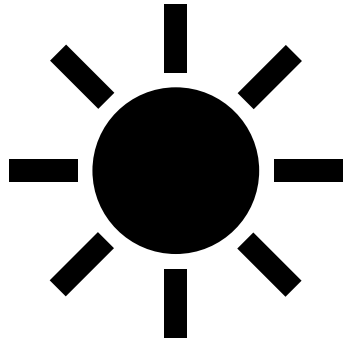
D) Call the fire department

# Hypochlorites (Sodium, Calcium)

- Corrosive
- NOT flammable
- May react explosively with many common substances or form explosive compounds
  - Ammonia, amines, charcoal, organic sulfides, acids
  - Organics (oil, brake fluid, gas, pesticides)
  - Releases chlorine gas or chloramines
- Odor may not provide an adequate warning of hazardous concentrations
- Toxic by mouth or skin exposure

# Storing Sodium Hypochlorite

- Ideal storage temperature: 60°F (15.5°C)
- Away from acids, ammonia
- In well-fitted air-tight bottles/drums
- Away from sunlight



# Calcium Hypochlorite

- White powder/granules/tablets
- Eyes, nose, lung, skin irritant
- Extremely corrosive when wet
- Explosive at  $>100^{\circ}\text{F}$

# Mixing Calcium Hypochlorite

- Mix only with water using corrosion resistant materials
- Minimize dust
- No eating, drinking, smoking or chewing gum when handling chlorine in any form
- Use personal protective equipment (PPE)
- If the solution or dry chemical spills on skin, immediately flush with a large amount of water
- Place the powder into the water, otherwise possibility of an explosion



# Storing Calcium Hypochlorite

- Keep cool and dry
- Label in original containers (Date Received, Date Opened)
- Store away from organic chemicals (can react with and cause an explosion and/or a fire)
  - Grease,
  - Oil,
  - Pesticides



# Dechlor Safety

## Sulfur Dioxide



Colorless gas with a sharp, pungent odor. Compressed gas. May cause frostbite. Highly irritating to eyes/skin/respiratory tract. May cause burns by forming sulfuric acid on contact with moist skin or mucous membranes. Lung damage may occur.

CAS No. 7446-09-5

<https://www.mysafetylabels.com/chemical-label/sulfur-dioxide-nfpa-label/sku-lb-1591-119>

**ThermoFisher**  
SCIENTIFIC

### SAFETY DATA SHEET

Creation Date 20-Jan-2010

Revision Date 24-Dec-2021

Revision Number 4

#### 1. Identification

**Product Name** Sodium sulfite  
**Cat No. :** AC219270000; AC219270010; AC219270020; AC219272500  
**CAS No** 7757-83-7  
**Synonyms** Sulfurous acid, disodium salt.  
**Recommended Use** Laboratory chemicals.  
**Uses advised against** Food, drug, pesticide or biocidal product use.

**Details of the supplier of the safety data sheet.**

**Company**  
 Fisher Scientific Company One Reagent Lane Fair Lawn, NJ 07410 Tel. (201) 796-7100  
 Acros Organics One Reagent Lane Fair Lawn, NJ 07410

**Emergency Telephone Number** For information US call: 001-800-ACROS-01 / Europe Emergency Number US:001-201-796-7100 / Europe: CHEMTREC Tel. No.US:001-800-424-9300 / Europe:

#### 2. Hazard(s) identification

**Classification**  
 Classification under 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard.

**Label Elements**  
 None required

**Hazards not otherwise classified (HNOC)**  
 None identified

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Sodium sulfite Revision Date 24-Dec-2021

#### 3. Composition/Information on Ingredients

Component	CAS No	Weight %
Sodium sulfite	7757-83-7	>95

#### 4. First-aid measures

**Eye Contact** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Skin Contact** Wash off immediately with plenty of water for at least 15 minutes. Get medical attention immediately if symptoms occur.

**Inhalation** Remove to fresh air. Get medical attention immediately if symptoms occur.

**Ingestion** Clean mouth with water and drink afterwards plenty of water. Get medical attention if symptoms occur.

**Most important symptoms and effects** None reasonably foreseeable.

**Notes to Physician** Treat symptomatically

#### 5. Fire-fighting measures

**Suitable Extinguishing Media** Water spray, carbon dioxide (CO2), dry chemical, alcohol-resistant foam.

**Unsuitable Extinguishing Media** No information available

**Flash Point** No information available  
**Method -** No information available

**Autoignition Temperature** No information available

**Explosion Limits**  
**Upper** No data available  
**Lower** No data available

**Sensitivity to Mechanical Impact** No information available  
**Sensitivity to Static Discharge** No information available

**Specific Hazards Arising from the Chemical**  
 Non-combustible, substance itself does not burn but may decompose upon heating to produce corrosive and/or toxic fumes.

**Hazardous Combustion Products**  
 Sulfur oxides, Sodium oxides.

**Protective Equipment and Precautions for Firefighters**  
 As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA	Health	Flammability	Instability	Physical hazards
	1	0	1	N/A

#### 6. Accidental release measures

#### NFPA

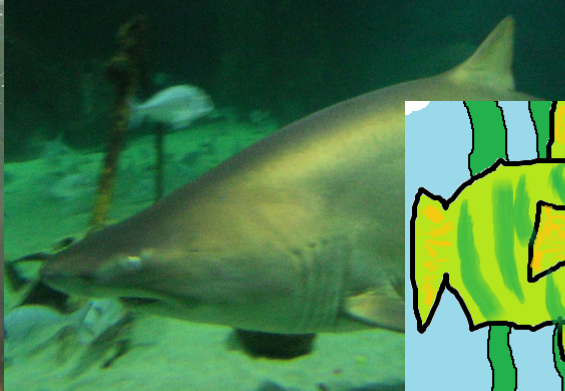
Health  
1

Flammability  
0

Instability  
1

Physical hazards  
N/A

# Thank you for attending and for protecting aquatic life and water for downstream consumption!





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